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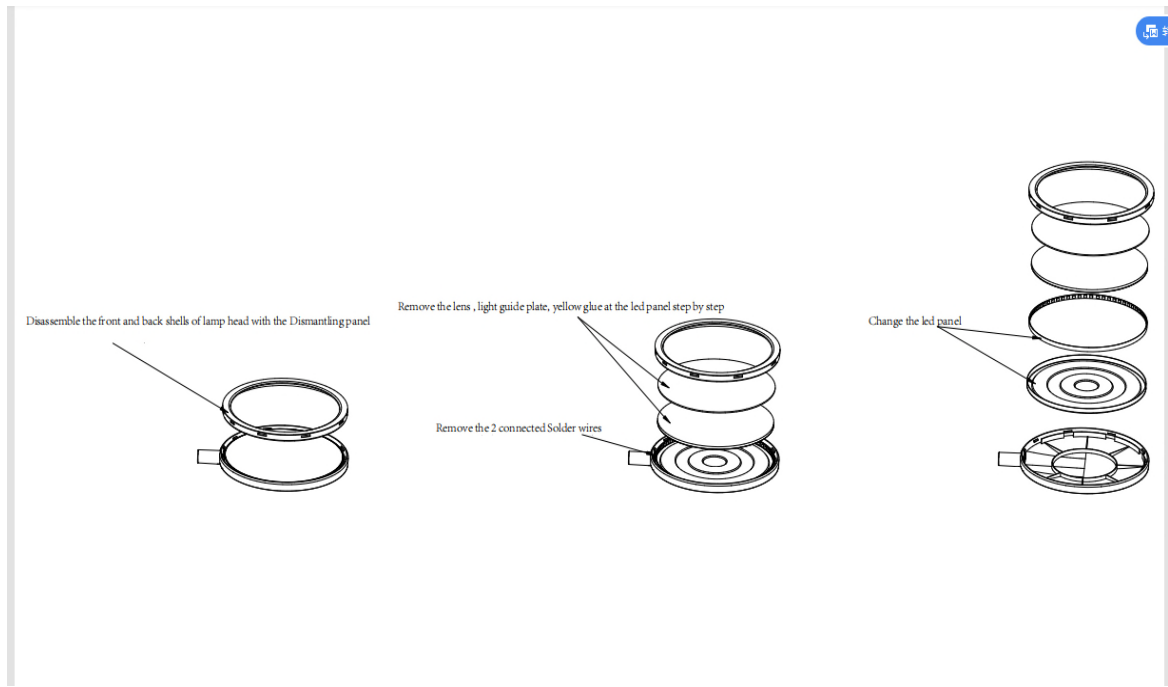
LEDs Removal Instructions for LED Luminaire
LED 燈具的 LEDs 拆卸說明 / LED 燈具的 LEDs 拆卸說明

HPI Article Nr. (HPI 产品编号):	180.004597	Date (日期):	Dienstag, 15. Juni 2021
HPI Model Name (HPI 型号名称):	Bright	Revision Date (修订日期):	
Vendor Name (供应商名称):		Version Nr. (版本号):	1
Vendor Item Nr. (供应商产品编号):	Q22		

Procedure how to remove the LEDs from the luminaire (in text form):
如何從燈具中移除 LED 的程序 (以文本形式) / 如何从灯具中移除 LED 的程序 (以文本形式) :

Step 1 步驟/步骤 1	Disassemble the front and back shells of lamp head with the Dismantling panel
Step 2 步驟/步骤 2	Remove the lens , light guide plate, yellow glue at the led panel step by step
Step 3 步驟/步骤 3	Remove the 2 connected Solder wires
Step 4 步驟/步骤 4	Change the led panel
Step 5 步驟/步骤 5	
Step 6 步驟/步骤 6	
Step 7 步驟/步骤 7	
Step 8 步驟/步骤 8	
Step 9 步驟/步骤 9	
Step 10 步驟/步骤 10	

Drawings of how to remove the LEDs from the luminaire (without damaging the luminaire itself) corresponding to the above steps.
 與上述步驟對應的如何從燈具中移除 LED（不損壞燈具本身）的圖示
 与上述步骤对应的如何从灯具中移除 LED（不损坏灯具本身）的图示



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