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**LEDs Removal Instructions for LED Luminaire**  
**LED 燈具的 LEDs 拆卸說明 / LED 燈具的 LEDs 拆卸說明**

|                             |            |                       |                          |
|-----------------------------|------------|-----------------------|--------------------------|
| HPI Article Nr. (HPI 产品编号): | 180.004805 | Date (日期):            | Dienstag, 26. April 2022 |
| HPI Model Name (HPI 型号名称):  | Ray        | Revision Date (修订日期): |                          |
| Vendor Name (供应商名称):        |            | Version Nr. (版本号):    | 1                        |
| Vendor Item Nr. (供应商产品编号):  | EH1635J    |                       |                          |

Procedure how to remove the LEDs from the luminaire (in text form):  
如何從燈具中移除 LED 的程序 (以文本形式) / 如何从灯具中移除 LED 的程序 (以文本形式) :

|                     |  |
|---------------------|--|
| Step 1<br>步驟/步骤 1   | Use slot type screwdriver to take out the lampshade front cover decoration; Be careful not to damage the surface of the product and not to lose decorative parts |
| Step 2<br>步驟/步骤 2   | Remove the front cover of the lampshade with a cross screwdriver; Attention: Don't throw away the screw.   |
| Step 3<br>步驟/步骤 3   | Use slot type screwdriver to pry open the front and back of the lampshade Attention: Don't damage the componets.   |
| Step 4<br>步驟/步骤 4   | Remove the LED board screw with a cross screwdriver. Attention: Don't throw away the screw.  |
| Step 5<br>步驟/步骤 5   | Remove the solder which connecting the LED board with a soldering iron.  |
| Step 6<br>步驟/步骤 6   | Remove the individual LED light source from product.   |
| Step 7<br>步驟/步骤 7   | Install the new LED light source back in the same way as it was removed.   |
| Step 8<br>步驟/步骤 8   |  |
| Step 9<br>步驟/步骤 9   |  |
| Step 10<br>步驟/步骤 10 |  |

Drawings of how to remove the LEDs from the luminaire (without damaging the luminaire itself) corresponding to the above steps.

與上述步驟對應的如何從燈具中移除 LED（不損壞燈具本身）的圖示  
 与上述步骤对应的如何从灯具中移除 LED（不损坏灯具本身）的图示

Step 1



Step 2



Step 3



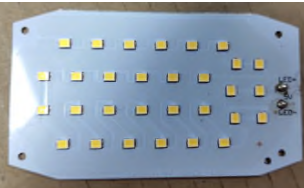
Step 4



Step 5



Step 6



|                       |       |
|-----------------------|-------|
| Prepared By (准备个人姓名): | Kathy |
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Signature with Company Chop  
 (负责人签字加公司印章):